

View Online at <https://aerobasegroup.com/nsn/5320-01-241-1577>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.552 inches and 1.572 inches

Head Style:

Countersunk w/reverse chamfer

Head Height:

Between 0.1430 inches and 0.1500 inches

Width Between Flats:

Between 0.1270 inches and 0.1295 inches

Shank Diameter:

Between 0.3115 inches and 0.3120 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

0.6335 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corporation and solid film

Grip Length:

1.067 inches

Thready Qty Per Inch (tpi):

24

Min. Tensile Strength (psi):

210000 pounds per square inch

Thread Size:

0.312 inches

Countersink Angle:

100.0 degrees

Special Features:

0.138-32unjc-3b threaded concentric hole along the longitudinal centerline of head end 0.300 in. Min, 0.345 in. Maximum dp, 0.120 in. Slot lg, 0.060 in. Slot w located 0.860 in. From top of head to beginning of slot

Material:

Steel comp xm-13

Material Specification:

Ams 5629 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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