

View Online at <https://aerobasegroup.com/nsn/5320-01-242-9953>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

0.858 inches

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

Between 0.387 inches and 0.390 inches

**Shank Style:**

Blind rivet, nut and bolt (assembly)

**Head Major Diameter:**

Between 0.7556 inches and 0.7604 inches

**Expansion Device:**

Expander

**Lubrication:**

Cetyl alcohol

**Grip Length:**

Between 0.428 inches and 0.448 inches

**Thready Qty Per Inch (tpi):**

28

**Thread Size:**

0.250 inches

**Shear Strength:**

125000 single pounds per square inch

**Countersink Angle:**

100.0 degrees

**Material:**

Steel comp 305 sleeve

**Material Specification:**

Qq-s-763 federal specification single material response sleeve

**Surface Treatment:**

Passivate bolt

**Surface Treatment Specification:**

Qq-p-416, type 1, cl 2 federal specification single treatment response sleeve

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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