

View Online at <https://aerobasegroup.com/nsn/5320-01-242-9953>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

0.858 inches

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.387 inches and 0.390 inches

Shank Style:

Blind rivet, nut and bolt (assembly)

Head Major Diameter:

Between 0.7556 inches and 0.7604 inches

Expansion Device:

Expander

Lubrication:

Cetyl alcohol

Grip Length:

Between 0.428 inches and 0.448 inches

Thready Qty Per Inch (tpi):

28

Thread Size:

0.250 inches

Shear Strength:

125000 single pounds per square inch

Countersink Angle:

100.0 degrees

Material:

Steel comp 305 sleeve

Material Specification:

Qq-s-763 federal specification single material response sleeve

Surface Treatment:

Passivate bolt

Surface Treatment Specification:

Qq-p-416, type 1, cl 2 federal specification single treatment response sleeve

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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