## NSN 5320-01-242-9953

Blind Rivet - Page 1 of 2



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Thread Class:  3a  Thread Direction: Right-hand  Fastener Length: 0.858 inches  Head Style: Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)  Shank Diameter: Between 0.387 inches and 0.390 inches  Shank Style: Blind rivet, nut and bolt (assembly)  Head Major Diameter: Between 0.7556 inches and 0.7604 inches  Expansion Device:  Expander  Lubrication: Cetyl alcohol  Grip Length: Between 0.428 inches and 0.448 inches  Thready Qty Per Inch (tpi): 28  Thread Size: 0.250 inches  Shear Strength:
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0.250 inches
Shear Strength:
125000 single pounds per square inch
Countersink Angle:
100.0 degrees
Material:
Steel comp 305 sleeve
Material Specification:
Qq-s-763 federal specification single material response sleeve
Surface Treatment:
Passivate bolt
Surface Treatment Specification:
Qq-p-416, type 1, cl 2 federal specification single treatment response sleeve
Thread Series Designator:
Unjf
Shelf Life:
N/a
Unit Of Measure:

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Demilitarization:

No

Fiig:

A040a0