

View Online at <https://aerobasegroup.com/nsn/5320-01-249-8148>

**Fastener Length:**

1.753 inches

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

Between 0.496 inches and 0.499 inches

**Shank Style:**

Self-plugging mechanically locked stem

**Head Major Diameter:**

1.017 inches

**Expansion Device:**

Serrated stem-type w

**Grip Length:**

Between 1.281 inches and 1.345 inches

**Hardness Rating:**

48.0 rockwell c stem and 53.0 rockwell c stem

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Material:**

Steel comp e4340 stem or steel comp 4027 stem or steel comp 4037 stem or steel comp 4130 stem or steel comp 4140 stem or steel comp 4150 stem or steel comp 4340 stem or steel comp 4620 stem or steel comp 4815 stem or steel comp 8615 stem or steel comp 8620 stem or steel comp 8630 stem or steel comp 8740 stem

**Material Specification:**

Astm a331 assn standard all material responses stem

**Surface Treatment:**

Cadmium stem

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 2 federal specification single treatment response sleeve

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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