

View Online at <https://aerobasegroup.com/nsn/5320-01-253-9862>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 1.081 inches and 1.101 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.0791 inches and 0.0806 inches

**Shank Diameter:**

Between 0.1885 inches and 0.1895 inches

**Shank Style:**

**Head Major Diameter:**

Between 0.296 inches and 0.328 inches

**Grip Length:**

Between 0.740 inches and 0.760 inches

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

2400 pounds per square inch

**Thread Size:**

0.190 inches

**Shear Strength:**

5380 double pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams4928 assn standard 1st material response or ams4967 assn standard 2nd material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type 2, class 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A528u0