

View Online at <https://aerobasegroup.com/nsn/5320-01-254-0138>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.456 inches and 0.476 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.0791 inches and 0.0806 inches

Shank Diameter:

Between 0.1885 inches and 0.1895 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.296 inches and 0.328 inches

Grip Length:

Between 0.105 inches and 0.135 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

2400 pounds per square inch

Thread Size:

0.190 inches

Shear Strength:

5380 double pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Titanium alloy uns r56400

Material Specification:

Ams4928 assn standard 1st material response or ams4967 assn standard 2nd material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type 2, class 2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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