

View Online at <https://aerobasegroup.com/nsn/5320-01-254-6602>

Thread Class:

3a

Thread Direction:

Right-hand

Identification Code Color:

Blue

Fastener Length:

Between 1.015 inches and 1.025 inches

Head Style:

Err-090

Head Height:

Between 0.059 inches and 0.069 inches

Width Between Flats:

Between 0.095 inches and 0.097 inches

Shank Diameter:

Between 0.248 inches and 0.250 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.387 inches and 0.412 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

Between 0.620 inches and 0.630 inches

Thread Size:

0.250 inches

Shear Strength:

9300 double pounds per square inch

Special Features:

U/w collars hl70, hl79, hl82, hl94k, hl94v, hl97k, hl97v, hl379v and hl379sy

Heat Treatment:

As fabricated

Material:

Titanium alloy uns r56400

Material Specification:

Ams 4928 assn standard single material response or ams 4967 assn standard single material response

Surface Treatment Specification:

Spec 306, type 1, color blue mfr ref single treatment response

Thread Series Designator:

Unjf

Specification Data:

73197-hl10 manufacturers standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0