

View Online at <https://aerobasegroup.com/nsn/5320-01-254-9402>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.094 inches and 1.114 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.0947 inches and 0.0967 inches

Shank Diameter:

Between 0.2485 inches and 0.2495 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.397 inches and 0.428 inches

Grip Length:

Between 0.683 inches and 0.693 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

4500 pounds per square inch

Thread Size:

0.250 inches

Shear Strength:

9300 double pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Titanium alloy uns r56400

Material Specification:

Ams4928 assn standard 1st material response or ams4967 assn standard 2nd material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type 2, class 2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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