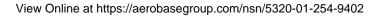
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# **Thread Class:**

3a

**Thread Direction:** 

**Right-hand** 

## Fastener Length:

Between 1.094 inches and 1.114 inches

#### Head Style:

Flush countersunk

#### Width Between Flats:

Between 0.0947 inches and 0.0967 inches

# Shank Diameter:

Between 0.2485 inches and 0.2495 inches

#### Shank Style:

Pin-rivet, straight, threaded

#### Head Major Diameter:

Between 0.397 inches and 0.428 inches

## Grip Length:

Between 0.683 inches and 0.693 inches

## Thready Qty Per Inch (tpi):

28

## Min. Tensile Strength (psi):

4500 pounds per square inch

# Thread Size:

0.250 inches

## Shear Strength:

9300 double pounds per square inch

## **Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

## Material:

Titanium alloy uns r56400

## **Material Specification:**

Ams4928 assn standard 1st material response or ams4967 assn standard 2nd material response

#### Surface Treatment:

Cadmium

## Surface Treatment Specification:

Qq-p-416, type 2, class 2 federal specification single treatment response

## **Thread Series Designator:**

Unjf

## Shelf Life:

N/a

#### Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

