

View Online at <https://aerobasegroup.com/nsn/5320-01-256-5893>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 2.495 inches and 2.520 inches

**Head Style:**

Flush countersunk

**Shank Diameter:**

0.729 inches

**Shank Style:**

Pin-riquet, tapered, threaded

**Head Major Diameter:**

Between 1.011 inches and 1.094 inches

**Tip Diameter:**

0.695 inches

**Lubrication:**

Dry film

**Grip Length:**

Between 1.865 inches and 1.880 inches

**Thready Qty Per Inch (tpi):**

18

**Hardness Rating:**

46.0 rockwell c and 49.0 rockwell c

**Thread Size:**

0.625 inches

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Material:**

Steel comp h11

**Material Specification:**

Ams6487 assn standard single material response

**Surface Treatment:**

Nickel

**Surface Treatment Specification:**

Ams2416 assn standard single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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