

View Online at <https://aerobasegroup.com/nsn/5320-01-260-9421>

Thread Class:

3a

Thread Direction:

Right-hand

Identification Code Color:

Green

Fastener Length:

Between 0.552 inches and 0.572 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.0791 inches and 0.0801 inches

Shank Diameter:

Between 0.1625 inches and 0.1635 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.233 inches and 0.265 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

Between 0.245 inches and 0.255 inches

Thready Qty Per Inch (tpi):

32

Thread Size:

0.164 inches

Shear Strength:

95000 single pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Iron alloy 660

Material Specification:

Ams5731 assn standard single material response or ams5737 assn standard single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, typ ii, cls 2 federal specification all treatment responses

Thread Series Designator:

Unjc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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