

View Online at <https://aerobasegroup.com/nsn/5320-01-270-0719>

Thread Class:

3a

Thread Direction:

Right-hand

Identification Code Color:

Blue

Fastener Length:

Between 0.690 inches and 0.710 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.079 inches and 0.081 inches

Shank Diameter:

Between 0.220 inches and 0.221 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.297 inches and 0.302 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

Between 0.370 inches and 0.380 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

2000 pounds per square inch

Thread Size:

0.190 inches

Shear Strength:

6130 double pounds per square inch

Countersink Angle:

100.0 degrees

Special Features:

1/32 /0.031/ in. Oversize for hl111; surf coating hi-shear specification 305, type 1 blue; u/w hi-lok collars hl84, hl197, hl 294 and hl382

Material:

Titanium alloy uns r56400

Material Specification:

Ams 4928 assn standard single material response or ams 4967 assn standard single material response

Thread Series Designator:

Unjf

Specification Data:

73197-hl411vf manufacturers standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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