

View Online at <https://aerobasegroup.com/nsn/5320-01-273-8082>

**Fastener Length:**

Between 0.785 inches and 0.815 inches

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

Between 0.252 inches and 0.256 inches

**Shank Style:**

Self-plugging mechanically locked stem

**Head Major Diameter:**

Between 0.472 inches and 0.480 inches

**Expansion Device:**

Break stem

**Grip Length:**

Between 0.563 inches and 0.625 inches

**Shear Strength:**

40000 single pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Special Features:**

Min blind clearance 0.485/hole limits 0.256-0.261/head is counter sunk

**Material:**

Steel comp 8740 stem

**Material Specification:**

Qq-a-430 federal specification 1st material response sleeve

**Surface Treatment:**

Cadmium stem

**Surface Treatment Specification:**

Qq-p-416 federal specification single treatment response stem

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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