

View Online at <https://aerobasegroup.com/nsn/5320-01-276-4922>

Head Style:

Undersized oval countersunk

Head Height:

Between 0.002 inches and 0.006 inches

Shank Diameter:

Between 0.155 inches and 0.159 inches

Shank Style:

Self-plugging mechanically locked stem

Head Major Diameter:

Between 0.239 inches and 0.247 inches

Head Minor Diameter:

0.148 inches

Countersink Height:

0.037 inches

Expansion Device:

Serrated stem-type w

Grip Length:

0.063 mils and 0.125 centimeters

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Nickel alloy r-405 or nickel alloy 400

Material Specification:

Qq-n-281 federal specification all material responses

Surface Treatment:

Cadmium sleeve and chromate sleeve

Surface Treatment Specification:

Qq-p-416, type 2 federal specification single treatment response sleeve

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A040a0