

View Online at <https://aerobasegroup.com/nsn/5320-01-277-3231>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.348 inches and 1.388 inches

Head Style:

Err-090

Head Height:

Between 0.042 inches and 0.050 inches

Width Between Flats:

Between 0.0791 inches and 0.0806 inches

Shank Diameter:

Between 0.1885 inches and 0.1895 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.298 inches and 0.312 inches

Grip Length:

Between 1.001 inches and 1.062 inches

Thready Qty Per Inch (tpi):

32

Thread Size:

0.190 inches

Shear Strength:

108000 single pounds per square inch

Material:

Steel comp e4340 or steel comp 8740

Material Specification:

Mil-s-5000 military specification 1st material response or mil-s-6049 military specification 2nd material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas4450 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-5000 spec.