

View Online at <https://aerobasegroup.com/nsn/5320-01-277-6256>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.760 inches and 0.780 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.0947 inches and 0.0967 inches

**Shank Diameter:**

Between 0.2802 inches and 0.2807 inches

**Shank Style:**

**Head Major Diameter:**

Between 0.4210 inches and 0.4260 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**Grip Length:**

0.380 inches

**Thready Qty Per Inch (tpi):**

24

**Thread Size:**

0.250 inches

**Shear Strength:**

95000 single pounds per square inch

**Countersink Angle:**

100.0 degrees

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams 4928 assn standard single material response or ams 4967 assn standard single material response

**Surface Treatment:**

Aluminum

**Surface Treatment Specification:**

294, cagec 73197 mfr ref single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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