

View Online at <https://aerobasegroup.com/nsn/5320-01-280-5893>

**Thread Class:**

3b

**Thread Direction:**

Right-hand

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

Between 0.255 inches and 0.257 inches

**Shank Style:**

Blind rivet, nut and bolt (assembly)

**Head Major Diameter:**

Between 0.312 inches and 0.317 inches

**Expansion Device:**

Expander

**Lubrication:**

Solid film

**Grip Length:**

0.625 mils and 0.688 centimeters

**Features Provided:**

Self-locking

**Thready Qty Per Inch (tpi):**

32

**Thread Size:**

0.164 inches

**Countersink Angle:**

Between 98.0 degrees and 102.0 degrees

**Special Features:**

Furnished w/o bolt

**Material:**

Steel comp 304 sleeve or steel comp 305 sleeve or steel comp xm-7 sleeve

**Material Specification:**

Qq-s-763, cond a federal specification 1st material response sleeve or qq-s-763, cond a federal specification 2nd material response sleeve or astm a-493 assn standard 2nd material response sleeve

**Surface Treatment:**

Passivate sleeve

**Surface Treatment Specification:**

Qq-p-35, type 1 federal specification single treatment response sleeve

**Thread Series Designator:**

Unjc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A040a0

**Mil-std (military Standard):**

Mil-s-18732 spec.