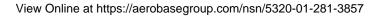
# NSN 5320-01-281-3857

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# Thread Class: 3a Thread Direction: Right-hand Fastener Length:

Between 1.052 inches and 1.072 inches

#### Head Style:

Flush countersunk

#### Width Between Flats:

Between 0.1270 inches and 0.1295 inches

#### Shank Diameter:

Between 0.3271 inches and 0.3276 inches

#### Shank Style:

Pin-rivet, straight, threaded

#### Head Major Diameter:

0.4739 inches

#### Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

#### Grip Length:

0.567 inches

# Thready Qty Per Inch (tpi):

24

# Thread Size:

0.312 inches

#### Shear Strength:

95000 single pounds per square inch

# **Countersink Angle:**

100.0 degrees

# **Special Features:**

Color code black on thread end

#### Material:

Titanium alloy uns r56400

# Material Specification:

Ams 4928 assn standard single material response or ams4967 assn standard single material response

# Surface Treatment:

Aluminum

# Surface Treatment Specification:

294, cagec 73197 mfr ref single treatment response

# Thread Series Designator:

Unjf

# Shelf Life:

N/a

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Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

