

View Online at <https://aerobasegroup.com/nsn/5320-01-284-3400>

Fastener Length:

Between 1.491 inches and 1.537 inches

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.2890 inches and 0.2910 inches

Shank Style:

Threaded self-plugging shank w/sleeve

Head Major Diameter:

0.507 inches

Expansion Device:

Threaded stem

Lubrication:

Carbo wax or grease film or cetyl alcohol or dry film

Grip Length:

Between 0.771 inches and 0.821 inches

Min. Tensile Strength (psi):

200000 pounds per square inch

Hardness Rating:

39.0 rockwell c nut and 43.0 rockwell c nut

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Steel comp 4130 nut or steel comp 4140 nut or steel comp 8740 nut

Material Specification:

Qq-s-763 federal specification 1st material response sleeve or ams 5639 assn standard 2nd material response sleeve or ams 5641 assn standard 3rd material response sleeve

Surface Treatment:

Passivate sleeve or cadmium sleeve

Surface Treatment Specification:

Qq-p-416 type 2 cl 2 federal specification 1st treatment response nut and nas 672 assn standard 2nd treatment response nut and qq-p-416 federal specification 3rd treatment response nut

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A040a0

Mil-std (military Standard):

Mil-s-6758 spec.