

View Online at <https://aerobasegroup.com/nsn/5320-01-284-8684>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.180 inches and 1.200 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.190 inches and 0.193 inches

Shank Diameter:

Between 0.451 inches and 0.453 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.662 inches and 0.668 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

Between 0.495 inches and 0.510 inches

Thready Qty Per Inch (tpi):

20

Thread Size:

0.438 inches

Shear Strength:

30600 double pounds per square inch

Countersink Angle:

100.0 degrees

Material:

Titanium alloy uns r56400

Material Specification:

Ams4928 assn standard 1st material response or ams4967 assn standard 2nd material response

Thread Series Designator:

Unjf

Specification Data:

73197-ht109 manufacturers standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A528u0