

View Online at <https://aerobasegroup.com/nsn/5320-01-284-8685>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.480 inches and 1.500 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.221 inches and 0.224 inches

Shank Diameter:

Between 0.488 inches and 0.493 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.748 inches and 0.754 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

Between 0.745 inches and 0.760 inches

Thready Qty Per Inch (tpi):

20

Thread Size:

0.500 inches

Shear Strength:

39600 double pounds per square inch

Countersink Angle:

100.0 degrees

Material:

Titanium alloy uns r56400

Material Specification:

Ams4928 assn standard 1st material response or ams4967 assn standard 2nd material response

Thread Series Designator:

Unjf

Specification Data:

73197-ht109 manufacturers standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A528u0