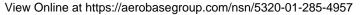
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3a

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Thread Class: Thread Direction: Right-hand Fastener Length: Between 1.323 inches and 1.343 inches Head Style: Flush countersunk Width Between Flats: Between 0.0947 inches and 0.0967 inches Shank Diameter: Between 0.2485 inches and 0.2495 inches Shank Style: Pin-rivet, straight, threaded Head Major Diameter: 0.478 inches Lubrication: Dry film and cetyl alcohol Grip Length: Between 0.933 inches and 0.943 inches Thready Qty Per Inch (tpi): Min. Tensile Strength (psi): 180000 pounds per square inch Hardness Rating: 39.0 rockwell c and 43.0 rockwell c **Thread Size:** 0.250 inches Shear Strength: 108000 single pounds per square inch **Countersink Angle:** Between 99.0 degrees and 101.0 degrees Material: Steel comp e4340 or steel comp 8740 or steel comp 4140 **Material Specification:** Mil-s-5000 military specification 1st material response or mil-s-6049 military specification 2nd material response or mil-s-5626 military specification 3rd material response Surface Treatment: Cadmium and chromate Surface Treatment Specification: Qq-p-416, type 2, cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

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Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-5000 spec.

