

View Online at <https://aerobasegroup.com/nsn/5320-01-295-5623>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.598 inches and 0.638 inches

**Head Style:**

Flush countersunk

**Shank Diameter:**

Between 0.2016 inches and 0.2026 inches

**Shank Style:**

Err-090

**Head Major Diameter:**

Between 0.263 inches and 0.305 inches

**Grip Length:**

Between 0.251 inches and 0.312 inches

**Thready Qty Per Inch (tpi):**

32

**Thread Size:**

0.1900 inches

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Material:**

Steel comp 4340 or steel comp 8740

**Material Specification:**

Aisi assn standard all material responses

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416 ty2 cl2 federal specification 1st treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas4452 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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