

View Online at <https://aerobasegroup.com/nsn/5320-01-299-2922>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.635 inches and 0.655 inches

Head Style:

Err-090

Head Height:

Between 0.077 inches and 0.090 inches

Width Between Flats:

Between 0.0947 inches and 0.0967 inches

Shank Diameter:

Between 0.2646 inches and 0.2651 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.415 inches and 0.440 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

0.255 inches

Thready Qty Per Inch (tpi):

28

Thread Size:

0.250 inches

Shear Strength:

125000 single pounds per square inch

Material:

Steel comp 431

Material Specification:

Mil-s-18732 military specification single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Hi-shear process spec. 258, cagec, 73197 mfr ref single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-18732 spec.