

View Online at <https://aerobasegroup.com/nsn/5320-01-299-9765>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.068 inches and 1.093 inches

Head Style:

Flush countersunk

Shank Diameter:

0.473 inches

Shank Style:

Pin-rivet, tapered, threaded

Head Major Diameter:

Between 0.640 inches and 0.711 inches

Tip Diameter:

0.464 inches

Lubrication:

Dry film and cetyl alcohol

Grip Length:

Between 0.615 inches and 0.630 inches

Thready Qty Per Inch (tpi):

20

Thread Size:

0.438 inches

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Special Features:

Used on f-15; head has threaded drill-hole, .2500-28unjf-3b, modified p.D. .2330-.2298

Material:

Steel comp xm-13

Material Specification:

Ams 5629 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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