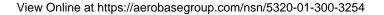
## NSN 5320-01-300-3254

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#### **Thread Class:**

3a

**Thread Direction:** 

**Right-hand** 

## Fastener Length:

Between 0.510 inches and 0.530 inches

#### Head Style:

Flush countersunk

#### Width Between Flats:

Between 0.0947 inches and 0.0967 inches

#### Shank Diameter:

Between 0.2797 inches and 0.2807 inches

#### Shank Style:

Pin-rivet, straight, threaded

#### Head Major Diameter:

Between 0.5018 inches and 0.5066 inches

#### Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

#### Grip Length:

Between 0.120 inches and 0.130 inches

## Min. Tensile Strength (psi):

160000 pounds per square inch

## Minimum Yield Strength:

11800 pounds per square inch

#### **Thread Size:**

0.250 inches

#### **Countersink Angle:**

100.0 degrees

#### Material:

Steel comp e4340 or steel comp 4140 or steel comp 8640

#### Material Specification:

Mil-s-5000 military specification 1st material response or mil-s-5626 military specification 2nd material response or mil-s-6049 military

specification 3rd material response

#### Surface Treatment:

Cadmium

#### **Surface Treatment Specification:**

Qq-p-416, ty ii, cl 2 federal specification single treatment response

## **Thread Series Designator:**

Unjf

## Shelf Life:

N/a

## Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-5000 spec.

