

View Online at <https://aerobasegroup.com/nsn/5320-01-302-2392>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.815 inches and 0.835 inches

**Head Style:**

Err-090

**Head Height:**

Between 0.045 inches and 0.055 inches

**Width Between Flats:**

Between 0.0791 inches and 0.0806 inches

**Shank Diameter:**

Between 0.1890 inches and 0.1895 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.295 inches and 0.315 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**Grip Length:**

0.510 inches

**Thready Qty Per Inch (tpi):**

32

**Thread Size:**

0.190 inches

**Shear Strength:**

125000 single pounds per square inch

**Material:**

Steel comp 431

**Material Specification:**

Mil-s-18732 military specification single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Hi-shear spec. 258, cagec 73197 mfr ref single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A528u0

**Mil-std (military Standard):**

Mil-s-18732 spec.