

View Online at <https://aerobasegroup.com/nsn/5320-01-302-7703>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.565 inches and 0.585 inches

Head Style:

Err-090

Head Height:

Between 0.064 inches and 0.074 inches

Width Between Flats:

Between 0.0791 inches and 0.0806 inches

Shank Diameter:

Between 0.2021 inches and 0.2026 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.357 inches and 0.377 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

0.255 inches

Thready Qty Per Inch (tpi):

32

Thread Size:

0.190 inches

Shear Strength:

125000 single pounds per square inch

Material:

Steel comp 431

Material Specification:

Mil-s-18732 military specification single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

258, cagec, 73197 mfr ref single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-18732 spec.