

View Online at <https://aerobasegroup.com/nsn/5320-01-310-9340>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.947 inches and 0.972 inches

Head Style:

Flush countersunk

Shank Diameter:

0.2398 inches

Shank Style:

Pin-rivet, tapered, threaded

Head Major Diameter:

0.359 inches

Tip Diameter:

0.2296 inches

Lubrication:

Cetyl alcohol

Grip Length:

Between 0.615 inches and 0.630 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

180000 pounds per square inch

Thread Size:

0.190 inches

Shear Strength:

108000 single pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Special Features:

Forged hex recess top of head; 0.0938 in. Min, 0.0958 in. Maximum w across flats; 0.063 in. Min dp

Material:

Steel comp 8740 or steel comp e4340

Material Specification:

Mil-s-6049 military specification 1st material response or mil-s-5000 military specification 2nd material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-6049 spec.