

View Online at <https://aerobasegroup.com/nsn/5320-01-311-3107>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 1.208 inches and 1.233 inches

**Head Style:**

Err-090

**Head Height:**

Between 0.068 inches and 0.080 inches

**Shank Diameter:**

0.3819 inches

**Shank Style:**

Pin-riquet, tapered, threaded

**Head Major Diameter:**

Between 0.548 inches and 0.560 inches

**Tip Diameter:**

0.3670 inches

**Lubrication:**

Cetyl alcohol

**Grip Length:**

Between 0.802 inches and 0.817 inches

**Thread Qty Per Inch (tpi):**

24

**Min. Tensile Strength (psi):**

180000 pounds per square inch

**Thread Size:**

0.312 inches

**Shear Strength:**

108000 single pounds per square inch

**Special Features:**

Forged hex recess top of head; 0.1572 in. Min, 0.1592 in. Maximum w across flats; 0.072 in. Min dp

**Material:**

Steel comp 8740 or steel comp e4340

**Material Specification:**

Mil-s-6049 military specification 1st material response or mil-s-5000 military specification 2nd material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A528u0

**Mil-std (military Standard):**

Mil-s-6049 spec.