

View Online at <https://aerobasegroup.com/nsn/5320-01-311-9403>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.760 inches and 0.780 inches

Head Style:

Countersunk w/reverse chamfer

Head Height:

Between 0.1160 inches and 0.1230 inches

Width Between Flats:

Between 0.0947 inches and 0.0967 inches

Shank Diameter:

Between 0.2490 inches and 0.2495 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.5018 inches and 0.5066 inches

Lubrication:

Cetyl alcohol

Grip Length:

0.380 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

6650 pounds per square inch

Thread Size:

0.250 inches

Countersink Angle:

100.0 degrees

Special Features:

Injection hole 0.120 in. Lg located 0.150 in. From top of head

Material:

Steel comp xm-13

Material Specification:

Ams 5629 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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