

View Online at <https://aerobasegroup.com/nsn/5320-01-315-5824>

Thread Class:

3a

Thread Direction:

Right-hand

Identification Code Color:

Blue

Fastener Length:

Between 0.697 inches and 0.717 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.0947 inches and 0.0967 inches

Shank Diameter:

Between 0.2641 inches and 0.2651 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.3898 inches and 0.3948 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

Between 0.307 inches and 0.317 inches

Thread Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

95000 pounds per square inch

Thread Size:

0.250 inches

Shear Strength:

10490 double pounds per square inch

Countersink Angle:

100.0 degrees

Material:

Titanium alloy uns r54520

Material Specification:

Ams4967 mfr ref single material response

Thread Series Designator:

Unjf

Specification Data:

73197-hl111vf-8-5 manufacturers standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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