

View Online at <https://aerobasegroup.com/nsn/5320-01-317-3079>

Identification Code Color:

Green

Fastener Length:

1.469 inches

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.326 inches and 0.328 inches

Shank Style:

Self-plugging mechanically locked stem

Head Major Diameter:

0.634 inches

Expansion Device:

Serrated stem-type w

Grip Length:

Between 1.219 inches and 1.282 inches

Min. Tensile Strength (psi):

5200 pounds per square inch

Shear Strength:

8500 single pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Steel comp 8740 stem

Material Specification:

Ams5737 assn standard 1st material response mechanical lock

Surface Treatment:

Passivate mechanical lock or cadmium mechanical lock

Surface Treatment Specification:

Qq-p-35 federal specification 1st treatment response mechanical lock or mil-f-81177 military specification 2nd treatment response mechanical lock

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A040a0

Mil-std (military Standard):

Mil-f-81177 spec.