

View Online at <https://aerobasegroup.com/nsn/5320-01-320-9946>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.803 inches and 0.823 inches

Head Style:

Flush countersunk

Shank Diameter:

Between 0.311 inches and 0.312 inches

Shank Style:

Pin-rivet, tapered, threaded

Head Major Diameter:

Between 0.469 inches and 0.474 inches

Tip Diameter:

Between 0.302 inches and 0.306 inches

Grip Length:

Between 0.308 inches and 0.318 inches

Thready Qty Per Inch (tpi):

24

Thread Size:

0.312 inches

Shear Strength:

125000 double pounds per square inch

Countersink Angle:

100.0 degrees

Thread Tolerance Class:

3a external

Material:

Steel

Material Specification:

Qq-s-763 type 431 federal specification single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type ii, cl 3, cetyl alchcl lube per hi-shear specification 305 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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