

View Online at <https://aerobasegroup.com/nsn/5320-01-320-9947>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.635 inches and 0.655 inches

Head Style:

Flush countersunk

Shank Diameter:

Between 0.249 inches and 0.250 inches

Shank Style:

Pin-riquet, tapered, threaded

Head Major Diameter:

Between 0.390 inches and 0.395 inches

Tip Diameter:

Between 0.241 inches and 0.244 inches

Grip Length:

Between 0.245 inches and 0.255 inches

Thready Qty Per Inch (tpi):

28

Thread Size:

0.250 inches

Shear Strength:

125000 double pounds per square inch

Countersink Angle:

100.0 degrees

Material:

Steel

Material Specification:

Qq-s-736, t431 federal specification single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, tii, cl3, cetyl alcohol lube per hi-shear spec. 305 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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