

View Online at <https://aerobasegroup.com/nsn/5320-01-321-8630>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.865 inches and 1.885 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.1270 inches and 0.1295 inches

Shank Diameter:

Between 0.3110 inches and 0.3120 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.469 inches and 0.474 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

Between 1.370 inches and 1.380 inches

Thready Qty Per Inch (tpi):

24

Thread Size:

0.312 inches

Shear Strength:

125000 single pounds per square inch

Countersink Angle:

100.0 degrees

Material:

Steel comp 431

Material Specification:

Ams 5628 assn standard single material response or mil-s-18732 military specification single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A528u0

Mil-std (military Standard):

Mil-s-18732 spec.