

View Online at <https://aerobasegroup.com/nsn/5320-01-321-8631>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 1.928 inches and 1.948 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.1270 inches and 0.1295 inches

**Shank Diameter:**

Between 0.3110 inches and 0.3120 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

Between 0.469 inches and 0.474 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**Grip Length:**

Between 1.433 inches and 1.443 inches

**Thready Qty Per Inch (tpi):**

24

**Thread Size:**

0.312 inches

**Shear Strength:**

125000 single pounds per square inch

**Countersink Angle:**

100.0 degrees

**Material:**

Steel comp 431

**Material Specification:**

Ams 5628 assn standard single material response or mil-s-18732 military specification single material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A528u0

**Mil-std (military Standard):**

Mil-s-18732 spec.