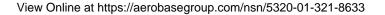
# NSN 5320-01-321-8633

Pin-rivet - Page 1 of 2



### **Thread Class:**

3a

**Thread Direction:** 

**Right-hand** 

## Fastener Length:

Between 1.029 inches and 1.049 inches

### Head Style:

Countersunk w/reverse chamfer

#### **Head Height:**

Between 0.0660 inches and 0.0680 inches

## Width Between Flats:

Between 0.1270 inches and 0.1295 inches

#### Shank Diameter:

Between 0.3110 inches and 0.3120 inches

#### Shank Style:

## Head Major Diameter:

Between 0.4689 inches and 0.4739 inches

## Lubrication:

Cetyl alcohol

# Grip Length:

0.625 inches

## Thready Qty Per Inch (tpi):

24

#### **Thread Size:**

0.3125 inches

## Shear Strength:

108000 single pounds per square inch

## **Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

#### Material:

Steel comp e4340 or steel comp 8740

## **Material Specification:**

Mil-s-5000 military specification 1st material response or mil-s-6049 military specification 2nd material response

## Surface Treatment:

Cadmium and chromate

## Surface Treatment Specification:

Qq-p-416, type 2, cl 2 federal specification single treatment response

## Thread Series Designator:

Unjf

## Shelf Life:

N/a



# NSN 5320-01-321-8633

Pin-rivet - Page 2 of 2

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-5000 spec.

