

View Online at <https://aerobasegroup.com/nsn/5320-01-321-8640>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.592 inches and 1.612 inches

Head Style:

Countersunk w/reverse chamfer

Head Height:

Between 0.0660 inches and 0.0680 inches

Width Between Flats:

Between 0.1270 inches and 0.1295 inches

Shank Diameter:

Between 0.3110 inches and 0.3120 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.4689 inches and 0.4739 inches

Lubrication:

Cetyl alcohol

Grip Length:

1.188 inches

Thready Qty Per Inch (tpi):

24

Thread Size:

0.3125 inches

Shear Strength:

108000 single pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Steel comp e4340 or steel comp 8740

Material Specification:

Mil-s-5000 military specification 1st material response or mil-s-6049 military specification 2nd material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-5000 spec.