

View Online at <https://aerobasegroup.com/nsn/5320-01-322-3184>

Thread Class:

3b

Thread Direction:

Right-hand

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.387 inches and 0.390 inches

Shank Style:

Blind rivet, nut and bolt (assembly)

Head Major Diameter:

Between 0.445 inches and 0.450 inches

Expansion Device:

Threaded mandrel

Grip Length:

Between 0.157 inches and 0.218 inches

Thready Qty Per Inch (tpi):

28

Thread Size:

0.250 inches

Countersink Angle:

Between 98.0 degrees and 102.0 degrees

Special Features:

Furnished without bolt

Heat Treatment:

Annealed sleeve

Material:

Steel comp 304 sleeve or steel comp 305 sleeve

Material Specification:

Qq-s-763, cond a federal specification 1st material response sleeve

Surface Treatment:

Cadmium expander and chromate expander

Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification single treatment response expander

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A040a0

Mil-std (military Standard):

Mil-s-18732 spec.