

View Online at <https://aerobasegroup.com/nsn/5320-01-322-3184>

**Thread Class:**

3b

**Thread Direction:**

Right-hand

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

Between 0.387 inches and 0.390 inches

**Shank Style:**

Blind rivet, nut and bolt (assembly)

**Head Major Diameter:**

Between 0.445 inches and 0.450 inches

**Expansion Device:**

Threaded mandrel

**Grip Length:**

Between 0.157 inches and 0.218 inches

**Thready Qty Per Inch (tpi):**

28

**Thread Size:**

0.250 inches

**Countersink Angle:**

Between 98.0 degrees and 102.0 degrees

**Special Features:**

Furnished without bolt

**Heat Treatment:**

Annealed sleeve

**Material:**

Steel comp 304 sleeve or steel comp 305 sleeve

**Material Specification:**

Qq-s-763, cond a federal specification 1st material response sleeve

**Surface Treatment:**

Cadmium expander and chromate expander

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 3 federal specification single treatment response expander

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A040a0

**Mil-std (military Standard):**

Mil-s-18732 spec.