

View Online at <https://aerobasegroup.com/nsn/5320-01-322-7354>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.510 inches and 1.530 inches

Head Style:

Err-090

Head Height:

Between 0.059 inches and 0.069 inches

Width Between Flats:

Between 0.095 inches and 0.097 inches

Shank Diameter:

Between 0.264 inches and 0.265 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.387 inches and 0.412 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

Between 1.120 inches and 1.130 inches

Thready Qty Per Inch (tpi):

28

Thread Size:

0.250 inches

Shear Strength:

125000 single pounds per square inch

Material:

Steel comp 431

Material Specification:

Mil-s-18732 military specification single material response or ams 5628 assn standard single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-18732 spec.