

View Online at <https://aerobasegroup.com/nsn/5320-01-323-5585>

Thread Class:

3b

Thread Direction:

Right-hand

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.309 inches and 0.313 inches

Shank Style:

Blind rivet, nut and bolt (assembly)

Head Major Diameter:

Between 0.367 inches and 0.372 inches

Expansion Device:

Expander

Lubrication:

Solid film

Grip Length:

Between 0.625 inches and 0.688 inches

Features Provided:

Self-locking

Thready Qty Per Inch (tpi):

32

Thread Size:

0.190 inches

Countersink Angle:

Between 98.0 degrees and 102.0 degrees

Material:

Steel comp 304 sleeve or steel comp 305 sleeve or steel comp xm-7 sleeve

Material Specification:

Qq-s-763, cond a federal specification 1st material response sleeve or qq-s-763, cond a federal specification 2nd material response sleeve or astm a-493 assn standard 2nd material response sleeve

Surface Treatment:

Passivate sleeve

Surface Treatment Specification:

Qq-p-35, type 1 federal specification single treatment response sleeve

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A040a0

Mil-std (military Standard):

Mil-s-18732 spec.