

View Online at <https://aerobasegroup.com/nsn/5320-01-323-8011>

Fastener Length:

1.022 inches

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.249 inches and 0.253 inches

Shank Style:

Self-plugging mechanically locked stem

Head Major Diameter:

0.480 inches

Expansion Device:

Serrated stem-type w

Lubrication:

Dry film

Grip Length:

Between 0.751 inches and 0.812 inches

Shear Strength:

4000 single pounds per square inch

Countersink Angle:

100.0 degrees

Special Features:

Rivet may be slosh cleaned with mil-c-38736 cleaner before installation; use with single action hand held installation tool

Material:

Nickel alloy 400 sleeve or nickel alloy r-405 sleeve

Material Specification:

Qq-n-281 federal specification all material responses sleeve

Surface Treatment:

Passivate stem

Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification 1st treatment response sleeve or nas4006 assn standard 2nd treatment response sleeve

Specification Data:

80205-nas1921 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

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