

View Online at <https://aerobasegroup.com/nsn/5320-01-323-8011>

**Fastener Length:**

1.022 inches

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

Between 0.249 inches and 0.253 inches

**Shank Style:**

Self-plugging mechanically locked stem

**Head Major Diameter:**

0.480 inches

**Expansion Device:**

Serrated stem-type w

**Lubrication:**

Dry film

**Grip Length:**

Between 0.751 inches and 0.812 inches

**Shear Strength:**

4000 single pounds per square inch

**Countersink Angle:**

100.0 degrees

**Special Features:**

Rivet may be slosh cleaned with mil-c-38736 cleaner before installation; use with single action hand held installation tool

**Material:**

Nickel alloy 400 sleeve or nickel alloy r-405 sleeve

**Material Specification:**

Qq-n-281 federal specification all material responses sleeve

**Surface Treatment:**

Passivate stem

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 3 federal specification 1st treatment response sleeve or nas4006 assn standard 2nd treatment response sleeve

**Specification Data:**

80205-nas1921 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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