

View Online at <https://aerobasegroup.com/nsn/5320-01-323-8023>

**Fastener Length:**

0.451 inches

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

Between 0.155 inches and 0.159 inches

**Shank Style:**

Self-plugging mechanically locked stem

**Head Major Diameter:**

Between 0.282 inches and 0.290 inches

**Expansion Device:**

Serrated stem-type w

**Grip Length:**

Between 0.251 inches and 0.312 inches

**Shear Strength:**

1565 single pounds per square inch

**Countersink Angle:**

Between 98.5 degrees and 101.5 degrees

**Special Features:**

Rivet may be slosh cleaned with mil-c-38736 cleaner before installation; use with single action hand held installation tool

**Material:**

Nickel alloy 400 sleeve or nickel alloy r-405 sleeve

**Material Specification:**

Qq-n-281 assn standard all material responses sleeve

**Surface Treatment:**

Passivate stem

**Surface Treatment Specification:**

Qq-p-416, type 2 cl, 3 federal specification all treatment responses sleeve

**Specification Data:**

80205-nas1921 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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