

View Online at <https://aerobasegroup.com/nsn/5320-01-323-8023>

Fastener Length:

0.451 inches

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.155 inches and 0.159 inches

Shank Style:

Self-plugging mechanically locked stem

Head Major Diameter:

Between 0.282 inches and 0.290 inches

Expansion Device:

Serrated stem-type w

Grip Length:

Between 0.251 inches and 0.312 inches

Shear Strength:

1565 single pounds per square inch

Countersink Angle:

Between 98.5 degrees and 101.5 degrees

Special Features:

Rivet may be slosh cleaned with mil-c-38736 cleaner before installation; use with single action hand held installation tool

Material:

Nickel alloy 400 sleeve or nickel alloy r-405 sleeve

Material Specification:

Qq-n-281 assn standard all material responses sleeve

Surface Treatment:

Passivate stem

Surface Treatment Specification:

Qq-p-416, type 2 cl, 3 federal specification all treatment responses sleeve

Specification Data:

80205-nas1921 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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