

View Online at <https://aerobasegroup.com/nsn/5320-01-327-3741>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.501 inches and 1.531 inches

Head Style:

Flush countersunk

Shank Diameter:

0.519 inches

Shank Style:

Pin-rivet, tapered, threaded

Head Major Diameter:

Between 0.731 inches and 0.803 inches

Tip Diameter:

0.505 inches

Lubrication:

Cetyl alcohol

Grip Length:

Between 1.048 inches and 1.078 inches

Thready Qty Per Inch (tpi):

20

Thread Size:

0.500 inches

Countersink Angle:

100.0 degrees

Heat Treatment:

As fabricated

Material:

Steel comp 8740 or steel comp 4340

Material Specification:

Mil-s-6049 military specification single material response or mil-s-5000 military specification single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416 ty ii cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A528u0

Mil-std (military Standard):

Mil-s-6049 spec.