# NSN 5320-01-327-3741

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#### **Thread Class:**

3a

**Thread Direction:** 

**Right-hand** 

## Fastener Length:

Between 1.501 inches and 1.531 inches

## Head Style:

Flush countersunk

#### Shank Diameter:

0.519 inches

#### Shank Style:

Pin-rivet, tapered, threaded

#### Head Major Diameter:

Between 0.731 inches and 0.803 inches

#### Tip Diameter:

## 0.505 inches

Lubrication:

Cetyl alcohol

## Grip Length:

Between 1.048 inches and 1.078 inches

#### Thready Qty Per Inch (tpi):

20

#### Thread Size:

0.500 inches

#### **Countersink Angle:**

100.0 degrees

#### Heat Treatment:

As fabricated

#### Material:

Steel comp 8740 or steel comp 4340

#### **Material Specification:**

Mil-s-6049 military specification single material response or mil-s-5000 military specification single material response

#### Surface Treatment:

Cadmium

#### Surface Treatment Specification:

Qq-p-416 ty ii cl 2 federal specification single treatment response

# **Thread Series Designator:**

Unjf

# Shelf Life:

N/a

#### Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-6049 spec.

