# NSN 5320-01-327-5812

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## **Thread Class:**

3a

**Thread Direction:** 

**Right-hand** 

# Fastener Length:

Between 1.365 inches and 1.385 inches

#### Head Style:

Flush countersunk

#### Width Between Flats:

Between 0.1895 inches and 0.1930 inches

# Shank Diameter:

Between 0.4365 inches and 0.4370 inches

#### Shank Style:

Pin-rivet, straight, threaded

#### Head Major Diameter:

Between 0.8812 inches and 0.8884 inches

#### Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

## Grip Length:

Between 0.745 inches and 0.755 inches

# Thready Qty Per Inch (tpi):

20

## Thread Size:

0.4375 inches

#### Shear Strength:

95000 single pounds per square inch

#### **Countersink Angle:**

100.0 degrees

#### **Special Features:**

Grit blast top of heads; o-ring, synthetic rubber per mil-r-6855, class 1, 2, and 3, and mil-r-3065, class sb612e, temperature range-70

degrees to 225 degrees f

#### Material:

Titanium alloy uns r56400

#### **Material Specification:**

Ams 4928 assn standard single material response or ams 4967 assn standard single material response

#### Thread Series Designator:

Unjf

# Shelf Life:

N/a

# Unit Of Measure:

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#### Demilitarization:

No

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