

View Online at <https://aerobasegroup.com/nsn/5320-01-327-5823>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.178 inches and 1.198 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.1270 inches and 0.1295 inches

Shank Diameter:

Between 0.3115 inches and 0.3120 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.5951 inches and 0.6037 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

End Application:

W/s: aircraft, b-2 bomber (atb)

Grip Length:

Between 0.683 inches and 0.693 inches

Thread Qty Per Inch (tpi):

24

Thread Size:

0.312 inches

Shear Strength:

96000 single pounds per square inch

Countersink Angle:

130.0 degrees

Material:

Titanium alloy uns r56400

Material Specification:

Ams 4928 assn standard single material response or ams 4967 assn standard single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A528u0