

View Online at <https://aerobasegroup.com/nsn/5320-01-327-9131>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 1.073 inches and 1.093 inches

**Head Style:**

Countersunk w/reverse chamfer

**Head Height:**

Between 0.1160 inches and 0.1230 inches

**Width Between Flats:**

Between 0.0947 inches and 0.0967 inches

**Shank Diameter:**

Between 0.2490 inches and 0.2495 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.5018 inches and 0.5066 inches

**Lubrication:**

Solid film and cetyl alcohol, specification 305, hi-shear corp

**Grip Length:**

Between 0.683 inches and 0.693 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

210000 pounds per square inch

**Hardness Rating:**

44.0 rockwell c and 50.0 rockwell c

**Thread Size:**

0.250 inches

**Countersink Angle:**

100.0 degrees

**Special Features:**

L0.138-32unjc-3b threaded concentric hole along the longitudinal centerline of head end 0.300 in. Min. 0.345 in. Maximum dp. 0.120 in. Slot lg. 0.060 in. Slot w located 0.350 in. From top of head to beginning of slot

**Material:**

Steel comp xm-13

**Material Specification:**

Ams 5629 assn standard single material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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