

View Online at <https://aerobasegroup.com/nsn/5320-01-328-2070>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.010 inches and 1.030 inches

Head Style:

Err-090

Head Height:

Between 0.059 inches and 0.069 inches

Width Between Flats:

Between 0.0947 inches and 0.0967 inches

Shank Diameter:

Between 0.2802 inches and 0.2807 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.387 inches and 0.412 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

Between 0.620 inches and 0.630 inches

Thready Qty Per Inch (tpi):

28

Thread Size:

0.250 inches

Shear Strength:

95000 single pounds per square inch

Countersink Angle:

100.0 degrees

Material:

Titanium alloy uns r56400

Material Specification:

Ams 4928 assn standard single material response or ams 4967 assn standard single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A528u0