

View Online at <https://aerobasegroup.com/nsn/5320-01-331-1318>

**Head Style:**

Hexagon

**Head Height:**

0.113 inches

**Shank Diameter:**

Between 0.1970 inches and 0.1990 inches

**Shank Style:**

Threaded self-plugging shank w/sleeve

**Expansion Device:**

Threaded stem

**Lubrication:**

Dry film or cetyl alcohol or paraffin wax

**Grip Length:**

Between 0.345 inches and 0.406 inches

**Width Across Flats:**

Between 0.305 inches and 0.312 inches

**Special Features:**

Complete top surface of head of nut shall be powder blasted to produce a surface finish of ra 50/80 micro inches after all manufacturing operations

**Material:**

Titanium alloy uns r56400 stem

**Material Specification:**

Qq-s-763 federal specification 1st material response sleeve or ams 5639 assn standard 2nd material response sleeve or ams 5641 assn standard 3rd material response sleeve

**Surface Treatment:**

Passivate sleeve

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response sleeve

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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